



2024
CATALOG

Engineering Solutions for Universities

Who is Amatrol?

Amatrol is the world leader in technical training education. Based in Jeffersonville, Indiana, our mission is to transform the global workforce one life at a time. We accomplish this by providing clients with the technical education solutions they need to prepare the next generation for successful careers in a variety of industries.

Our simulators offer a hands-on approach to learning through numerous experiments and cover a broad spectrum of topics. Students can learn topics from industrial maintenance to more advanced areas like process instrumentation, mechatronics, and Industry 4.0 applications.



History

Amatrol has a rich history beginning in 1964, when Don and Roberta Perkins founded its original parent company, Dynafluid, Inc. Dynafluid was an industrial automation systems manufacturer that designed systems for many Fortune 500 companies including Coca-Cola, General Electric, Alcoa, Ford, Chrysler, and others.



Table of Contents Introduction Electrical-Electronics 12 Fluid Power 16 Thermal 20 Instrumentation and Process Control Manufacturing Materials and Processes 29 Mechanical 30 **Smart Automation and Robotics** 32 Solar and Wind Energy 42 Amatrol was created as the educational division of Dynafluid to provide training to industrial clients for new technologies like those being implemented in Dynafluid's systems. Amatrol, short for Automated Machine Controls, was formally incorporated as a separate company in 1981.

Since that time, Amatrol has grown significantly. We have expanded our workforce and premises, acquired and collaborated with multiple other industry leading companies, developed the first computer-based fault insertion system, introduced computer-based instruction and virtual simulators to our product line, and much more.



The Amatrol Difference



Reliable

Amatrol has been making technical education simulators since 1981. We've spent decades growing alongside technological advancements, honing our expertise, and pioneering many Industry 4.0 educational endeavors.

Locally Manufactured & Supported

Not only are all our products manufactured in the USA, but we also offer unparalleled client service straight out of our headquarters in Jeffersonville, Indiana.



Engineering-Focused

We have an amazing team of engineering talent that strives to design and develop the best educational simulators available. They ensure our products meet society's increasing technological needs.





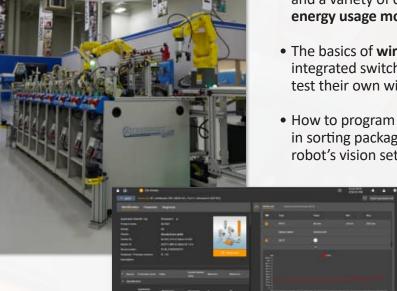
Amatrol is the U.S. leader in Industry 4.0 learning!

Using our various high-tech simulators, students can study:

- Cloud-based data acquisition by utilizing iGear Squeaks software to retrieve and assess data from sensors.
- The fundamentals of **cybersecurity**, including basic operation of a virtual LAN, configuration of the port security of a managed Ethernet switch, and the function of industrial network security.
- How to use both wired and wireless sensors, edge gateways, and a variety of on-premise and cloud-based infrastructure for energy usage monitoring for energy optimization.
- The basics of wireless communication by using a radio, a PLC, integrated switches, and various antenna types to build and test their own wireless communication system.
- How to program **mobile robots** and track their performance in sorting packages via a barcode reader and configuring the robot's vision settings.







Notable Awards & Acquisitions

- 2014 Amatrol selected for President's "E" Award for Export Excellence U.S. Dept. of Commerce
- 2019 Amatrol becomes an Educational Partner of the Smart Automation Certification Alliance (SACA) for the development of Industry 4.0 Certification framework
- 2019 Amatrol becomes a Level 3 Systems Integrator with FANUC Robotics
- 2019 Amatrol acquires DAC Worldwide (Swedesboro, NJ)
- 2020 Amatrol becomes a Gold OEM Partner of Rockwell Automation
- 2021 Amatrol acquires Bayport Technical (Bayport, Texas)



Amatrol Sister Companies



DAC Worldwide creates realistic, industrial-grade educational simulators, cutaways, dissectibles, and scale models that address a broad range of both fundamental and comprehensive industry topics.



Bayport Technical specializes in building working industrial demonstrators, glass and acrylic training models, and customized educational equipment primarily in the areas of instrumentation and process control.

Amatrol Simulators

High-Tech & Durable

Amatrol's educational simulators have been designed in partnership with major companies to ensure that all technology is cutting edge and relevant to learners. Every simulator is heavy duty and built to last, using real industry components.

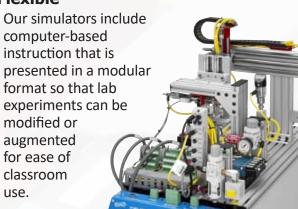


Comprehensive Lab Activities

Every simulator features multiple comprehensive lab activities designed to encourage learning and retention through hands-on experiments.



Flexible



Our Partners





Amatrol has a long history of collaboration with industry and government partners to aid our mission of "changing the global workforce one life at a time." We are a Gold OEM Partner with Rockwell Automation and a Level 3 Integrator for FANUC and integrate their products into a wide variety of our systems. We also work with partners like MSSC to develop simulators for specific industry partners and LIFT to create programs like IGNITE to develop the next generation of the manufacturing workforce.



















ELECTRICAL-ELECTRONICS

ELECTRONIC DRIVES

AC Electronic Drives ▶ 970-DRV1F

- Inverter-Rated and Servo AC Motors
- Inverter and Vector (Spindle) Drives
- Servo Axis Drives
- Resolvers and Encoders
- Velocity and Position Servo Control
- Torque Control
- Parameters and Configuration
- Drive Troubleshooting





ELECTRONIC DRIVES SYSTEM

AMATROL

970-DRV1F

Portable Variable Frequency AC Drives Diagnostics ▶ 990-DRV1F

- Operation
- 2 & 3 Wire Motor Control
- Jogging Control
- Motor Ramping
- AC Variable Frequency Drive
 Drive Input Troubleshooting
 - Motor Input Troubleshooting
 - Drive Relay Troubleshooting
 - Parameters and Configuration

INDUSTRIAL ELECTRONICS

Portable Power & Control Electronics ▶ 990-ELE1

- Oscilloscopes
- Power Supply Filtration & Regulation
- Discrete Sensing Devices
- Thermal Sensing Devices
- Analog Sensing
- Amplifiers and Op Amps



ELECTRONIC SENSORS

990-SN1

Electronic Sensors

- ▶ 990-SN1 Portable
- ▶ 85-SN1

(85-SN1 may be used with 850-P1 and 850-H1)

- Sensor Applications
- Inductive and Capacitive Sensors
- Magnetic Reed and Hall Effect Sensors
- Photoelectric Sensors



AÎPL

Portable Smart Manufacturing ▶ 990-SM10

- Smart Manufacturing System
- Wireless Temperature / Humidity Sensor
- Current Transformer Sensor
- Vibration Monitoring Application
- PLC I/O Application
- Cybersecurity
- Production Monitoring

SMART SENSORS



Portable Smart Process Sensors ▶ 990-SD20

- Smart Pressure Sensor
- Smart Flow Sensor
- Smart Liquid Level Sensor
- Ethernet Data Transfer
- Fluid Circulation System

Portable Smart Machine Sensors ▶ 990-SD10

- Industrial Internet of Things
- Cloud Computing
- Smart Photoelectric Sensor Configuration
- Bluetooth Sensor Communication
- Smart Analog Pressure & Position Sensors
- Smart Condition Monitoring Sensors
- Smart RFID Readers



990-SD20

MOTOR CONTROL



Fault Troubleshooting System ▶ 890-FTS

- Adds Electronic Fault Insertion to 85-MT5
- Performance Tracking

Level 1 Electrical Motor Control 85-MT5

- Ladder Diagrams
- Control Relay Circuits
- Control Relays / Manual Switches
- Float, Limit, Pressure, Liquid Level Switches
- Magnetic Motor Starters
- Control Transformers
- Lockout / Tagout
- Reversing Motor Control

Level 2 Electrical Motor Control

- Motor Braking > 85-MT5-A
- Reduced Voltage Starting > 85-MT5-B
- Variable Frequency AC Drive > 85-MT5-C
- Electronic Sensors > 85-MT5-D
- Electronic Counter > 85-MT5-E
- DC Drive with SCR Speed Control > 85-MT5-F
- Latching Stop Pushbutton > 85-MT5HSL

PLC Motor Control > 85-MT5AB8

- PLC Orientation
- PLC Operation
- Motor Control Basics
- Timer Instructions
- Time-Driven Sequencing
- Count Up Instructions



85-MT5AB8 Adds to 85-MT5

ADVANCED PROGRAMMABLE CONTROLLERS





990-PAB53AF (Includes 990-PAB53A and 99-FTSAB53A)

Portable PLC Diagnostics

Siemens \$7-1200 ▶ 99-FT\$\$712

PLC Systems Troubleshooting

Allen-Bradley AB5300 ▶ 99-FTSAB53

• Introduction to PLC Troubleshooting

Analog Input / Output TroubleshootingAnalog Application Troubleshooting

Portable PLC Diagnostics - Allen-Bradley CompactLogix ▶ 990-PAB53AF

- Introduction to PLCs
- PanelView Plus
- Terminal Operation
- PLC Programming
- PLC Motor Control
- Event Sequencing

Portable PLC Diagnostics - Siemens S7-1200 ▶ 990-S712F

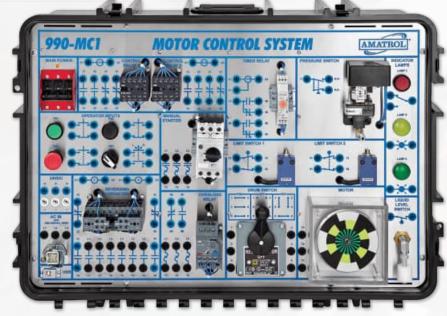
- Introduction to PLCs
- Basic HMI Panel Operation
- PLC Programming
- PLC Motor Control
- Event Sequencing
- PLC Motion Control

990-PS712 PROGRAMMABLE CONTROLLER SYSTEM | Manual | Manu

990-PS712F (Includes 990-PS712 & 99-FTSS712)

Portable Electrical Motor Control Diagnostics > 990-MC1F

- Ladder Diagrams
- Control Relay Circuits
- Control Relays / Manual Switches
- Float, Limit, Pressure, Liquid Level Switches
- Magnetic Motor Starters
- Control Transformers
- Lockout / Tagout
- Reversing Motor Control





Portable PLC Diagnostics ▶ 990-PABCL1F

- Controller Operations
- PLC Program Operations
- PLC I/O Testing
- Event Sequencing
- Processor Troubleshooting

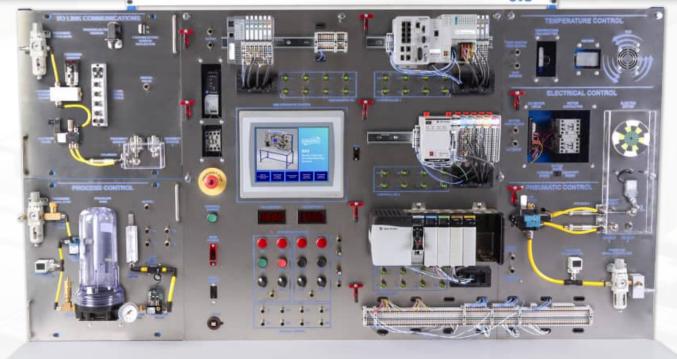
990-PABCL1F

990-MC1F

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SMART CONTROLS TROUBLESHOOTING SYSTEM





895 shown with optional panels

PLC Applications and Diagnostics > 895 Smart Controls Diagnostics System

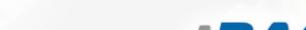
- PLC Troubleshooting
- PLC Programming
- ControlLogix Configuration

ROTATING MACHINES

- CompactLogix Configuration
- Analog I/O Control
- PLC Motor Control
- Math and Data Instructions
 - PID Temperature Control

 - Ethernet/IP Communication
- Distributed I/O

• IIoT Smart Sensors with IO-Link











Level 1 Rotating Machines ▶ 85-MT2

- DC Series, Shunt, & Compound Motors
- Split Capacitor 1-Phase AC Motors
- Two Capacitor 1-Phase AC Motors
- Three-Phase AC Motors

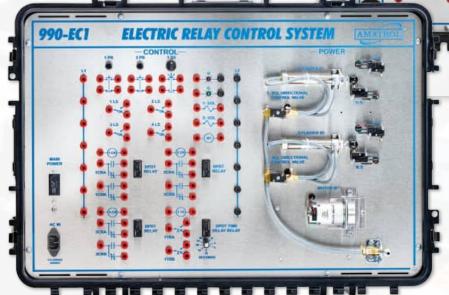
Level 2 Rotating Machines

- DC Generators > 85-MT2-B
- Alternators / Synchronous Motors > 85-MT2-C
- Wound Rotor Motors > 85-MT2-D
- Electric Motor Troubleshooting > 85-MT2-E

BASIC ELECTRICITY

Portable AC / DC Electrical ▶ 990-ACDC1

- AC / DC Voltage and Current Principles • Resistance, Inductance, and Capacitance
- Series and Parallel Circuits
- Multimeters / Manual Switches
- Circuit Protection, Breakers, and Testers
- Fuses / Resistors / Capacitors / Inductors Potentiometers / Solenoids / Control Relays



990-EC1F

990-ACDC1

Portable Electrical Relay Control ▶ 990-EC1F

Digital Logic / Relay Control

AC/DC ELECTRICAL SYSTEM.

- Ladder Diagrams / Control Circuit Design
- Seal-in Holding, Relay Sequence, and Timer Relay Circuits
- Electric Motor and Electro-Fluid Power Control
- Input / Output Troubleshooting (990-EC1F)
- Relay Troubleshooting (990-EC1F)





490-000 | Electrical Generation **Fundamentals Training System**

- True electrical generation simulator depicting multiple power plants on a grid
- Internal computer with analog and digital I/O



408-000 | Transformer Wiring **Training System**

- Conditions and circumstances of making common transformer connections
- · Includes two complete sets of three-phase transformers for paralleling training



FLUID POWER

HYDRAULICS



850-HD1 with 85-EF and 85-BP

Basic Hydraulics - Double-Sided ▶ 850-HD1

(Single-Sided 850-H1 model also available)

- Pumps / Cylinders / Motors
- Directional Control Valves
- Check, Relief, and Pressure Reducing Valves
- Sequence and Flow Control Valves
- Hydraulic Circuit Applications

Electro-Hydraulics 85-EH

- Basic Control Devices
- Power Devices
- Control Relays
- Multiple Cylinder Control
- Sensor Applications
- Circuit Protection

Intermediate Hydraulics

- ▶ 85-IH
- AccumulatorsPilot-Operated DCVs and Check Valves
- Direct-Operated Relief Valves
- Rapid Traverse Slow Feed Circuits
- Cylinder Sequencing CAM-Operated DCVs
- Remote Pressure Control / Pump Unloading Circuits

Advanced Hydraulics > 85-AH

- Motor Applications
- Hydraulic Pump and Motor Performance
- Fluids and Conditioning
- Heat Exchangers
- Motor Circuits





HYDRAULICS

Portable Basic Hydraulics 990-BH1

- Pumps / Cylinders / Motors
- Directional Control Valves
- Check, Relief, and Pressure Reducing Valves
- Sequence and Flow Control Valves
- Hydraulic Circuit Applications









- Hydraulic Pump Troubleshooting
- Hydraulic Actuator Troubleshooting
- DCV Troubleshooting

- Hydraulic System Troubleshooting
- Machine Sequence Troubleshooting
- Machine Performance Troubleshooting

PUMPS

Centrifugal Pump Systems ▶ 950-PM1

- Pump Operation and Troubleshooting
- Flow Meters and Measurement
- Pressure / Flow Characteristics
- Pump Head
- Performance, Efficiency, Priming
- Cavitation and Pseudo-Cavitation

Pump Learning System Options

- Multiple Pump > 95-PM1-A
- Turbine Pump > 95-PM1-B
- Diaphragm Pump > 95-PM1-C
- Peristaltic Pump > 95-PM1-D
- Piston Pump > 95-PM1-E
- Gear Pump > 95-PM1-F
- Magnetic Pump > 95-PM1-G
- Centrifugal Pump > 95-PM1-H



Diaphragm Pump



PUMP SYSTEMS

AMATHOL 950-PMI

Turbine Pump

PNEUMATICS

Portable Pneumatics ▶ 990-PN1

- Pneumatic Power Systems
- Pneumatic Circuits
- Pressure and Flow Principles
- Speed Control Circuits
- Air Logic
- Schematics
- Pneumatic Maintenance



990-PN1

Basic Pneumatics ▶ 850-PD1

(Single-Sided 850-P1 model also available)

- Pressure, Force, Power, Work
- Pascal's and Gas Laws
- Cylinders / Motors
- Directional, Check, Pressure, & Flow Control Valves

Intermediate Pneumatics ▶ 85-IP

- Cam and Pilot Operated Check Valves
- Cylinders / Shuttle Valves / Air Logic
- Water Removal Techniques
- Air Dryers / After-CoolersWater Traps / Air Lubricators

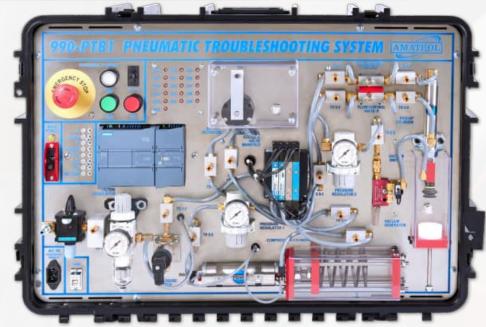
Advanced Pneumatics ▶ 85-AP

- Pneumatic Cylinder Loads and Applications
- Quick Exhaust Valves
- Motor Loads / Air Bearings / Filtration
- Flow Measurement



Portable Basic Pneumatic Diagnostics > 990-PTB1

- In-Circuit Pneumatic Component Testing
- Air Preparation Troubleshooting
- Regulator Troubleshooting
- Vacuum System Troubleshooting
- Quick Exhaust Valves



990-PTB1







Environmental Applications > T7083

- Insulation
- Psychrometrics
- Residential Heating and Cooling
- Thermal System Performance

Heat Pump Diagnostics ▶ **T7082-A**

(Also available as a T7082 without Troubleshooting)

- Thermal Energy and Heat Transfer
- Thermodynamic Laws and Properties
- Refrigeration Thermodynamics
- Heat Pump Operations
- Thermal System Troubleshooting
- Phase Diagrams
- Property Tables
- Refrigerant Types





Geothermal Diagnostics ▶ 950-GEO2D

- Geothermal Heat Pump Systems
- System Performance
- Components and Operation
- Component Troubleshooting
- System Troubleshooting
- Coefficient of Performance
- Source Circuit Piping and Components
- Energy Units of Measure
- Phase Change Effects
- Heat Transfer

Geothermal Flush Cart ▶ 95-GE03

(Adds to 950-GEO for Pressurized Operation)

- Circulator Pump
- Control Unit
- Control Valves
- Hose Set
- Water Tank



BASIC REFRIGERATION

Basic Refrigeration ▶ **T7045**

- Temperature and Pressure Measurement
- Refrigeration Energy
- Compressors
- Heat Transfer
- Phase Change Effects
- Condensers and Evaporators
- Auxiliary Refrigeration Components
- Refrigeration System Performance



COMMERCIAL REFRIGERATION



Commercial Refrigeration ▶ **T7400**

- Mechanical and Electrical Control Components & Connection
- Semi-Hermetic Compressors
- Smart Controllers
- Electronic Expansion Valves
- Multi-Zone Refrigeration
- Defrost Control
- Programming Commercial
- Refrigeration Systems
- Troubleshooting Commercial Refrigeration Systems

THERMAL SCIENCE

Thermal Science ▶ T7081

- Temperature and Pressure Measurement
- Thermal Expansion
- Enthalpy, Phase Change
- Heat Transfer, Thermodynamic Laws
- Gas Laws and Phase Equilibrium



T7081

AMATROL

STEAM

Steam Systems ▶ 950-SH1

- Steam System Operation
- Temperature Measurements
- Pressure Measurements
- Thermal Expansion
- Steam States
- Internal Energy & Enthalpy
- Steam Tables & Diagrams
- Boiler Operation
- Boiler Subsystems
- Stem & Yoke Valve Operation
- Strainer Inspection
- Preventive Maintenance



Instrumentation & Process Control

LEVEL & FLOW

Level / Flow Process Control Diagnostics ▶ T5552FA

- P&I Diagrams
- Flow & Liquid Level Measurements
- Transducers / Transmitters
- Component Level Troubleshooting
- System Level Troubleshooting
- In-Circuit Testing
- Out-of-Circuit Testing





89-PC-AB5500 PID Control

ControlLogix Process Control ▶ 89-PC-AB5500

(Connects to the T5552FA and T5553)

- On / Off Control with Discrete and Analog Input
- Open Loop PLC Control
- Closed Loop PLC Control

T5552FA ADD-ONS

T5552-F1

T5552-FF1



FOUNDATION FIELDBUS

T5552-S1 and Software

Smart Flow Transmitter ▶ **T5552-F1**

- Differential Pressure Type
- Digital Display, LCD
- Calibration
- Zero and Span Adjustments
- Manifold Bleeding
- Orifice Plate Meters (T5552-F1C)
- Venturi Meters (T5552-F1B)
- Pitot Flow Meters (T5552-F1A)

AMATROL

Visualization Process Control ▶ T5552-S1

- Introduction to Process Visualization
- UDC Controller Configuration
- Application Editing
- Input & Output Objects
- Two-State Output Objects
- Symbolic I/O Field Output
- Alarms



AÎPL

HART ▶ T5552-H1

- HART Components
- HART Networks
- System Integration
- HART Device Calibration
- Monitoring Current Loops
- Process Control Loop Operation
- Burst Mode on a Parked Field Device

PLC PROCESS CONTROL



PLC Process Control

- ▶ 99-PCAB53A
- ▶ 99-PCS712
- On / Off Control with Discrete & Analog Input



Ultrasonic Liquid Level System ▶ T5552-L1

- Ultrasonic Transducer



Foundation Fieldbus

▶ T5552-FF1A

- Foundation Fieldbus Technology
- Fieldbus DCS Operation
- Communication Protocols
- Foundation Fieldbus Wiring
- Device Configuration
- Fieldbus Diagnostic & Maintenance Capability

21 T5552-FF1A

TEMPERATURE PROCESS CONTROL

Temperature Process Control ▶ **T5553**

- Process Safety / P and I Diagrams
- Temperature Measurement
- Heat Transfer / **Temperature Control**
- PID Operating and Tuning
- 3-Way Control Valves
- Heat Exchangers and Chillers
- RTD, Thermocouples, Thermistors
- Controller / Axis Calibration





THERMAL PROCESS CONTROL SYSTEM

AMATROL

T5553

T5553-R1A

Three-Channel Data Acquisition for T5553 ▶ T5553-R1A

- Chart Recorder Applications
- Special Chart Recorder Functions
- Managing Chart Recorder Data
- Chart Recorder Software

Connect All Four Systems to Create an Entire Process Plant!



ANALYTICAL PROCESS CONTROL



T5554

Analytical Process Control ▶ **T5554**

- Analytical Control Concepts
- Chemical Pumps / pH Measurement
- Loop Controllers / Control Loop
- Discrete and Closed Loop pH Control
- Alarms / Discrete Inputs
- Batch and Continuous pH Control Systems
- Proportional, Integrative, and **Derivative Automatic Control**



T5554-R1A

Three-Channel Data Acquisition for T5554 ▶ T5554-R1A

- Electronic Data Recorder
- Touchscreen LCD Monitor
- · Paperless Chart Recording

PRESSURE PROCESS CONTROL

Pressure Process Control ▶ T5555

- Simultaneous Liquid Level and Tank Pressure Control
- Electric Proportional Valve
- Piezoelectric Pressure Sensor
- Open and Closed Loop Tuning
- HMI Panel Operation
- Block Diagrams
- Automatic Control Methods
- Control Loop Performance
- Process Systems Alarms





T5555

PORTABLE PROCESS CONTROL



Portable Process Control Troubleshooting ▶ 990-PC1F

- Level & Flow Sensor Troubleshooting
- Flow Transmitter Troubleshooting
- I/P Converter Troubleshooting

- Diaphragm-Actuator Valve Troubleshooting
- Controller Troubleshooting
- On / Off & Closed Loop Control System Troubleshooting

INSTRUMENTATION



Instrumentation Panel Workstation with Coriolis Flow Meter ▶ T5600

- Process Control Operation Safety
- Process Documentation
- Level Measurement with Free Space & Guided Wave Radar **Level Transmitters**
- Level Detection with Point Level Vibronic Switch
- Pressure Measurement with Single-Ended & Differential Pressure Transmitters
- Temperature Measurement with RTD Temperature Sensor with **HART Transmitter**
- Flow Measurement with Coriolis Flow Meter
- Ethernet & Transmitter Communications





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- Smart Pressure Sensor
- Smart Flow Sensor
- Smart Liquid Level Sensor
- Ethernet Data Transfer
- Fluid Circulation System

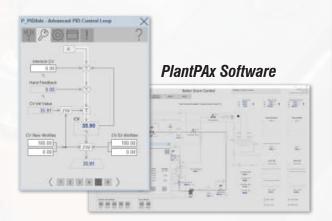






SMART PROCESS PLANT

910 Life Sciences Process Extension



603-SP | Smart Process Plant

- Offers a world-class modern process plant simulator
- Features Industry 4.0 technologies like PlantPAx supervisory control and monitoring, HART wireless, network security, cloud-based data analytics, and SCADA process application modeling
- Supports training for operators, technicians, and engineers





616-000 | Portable Calibration



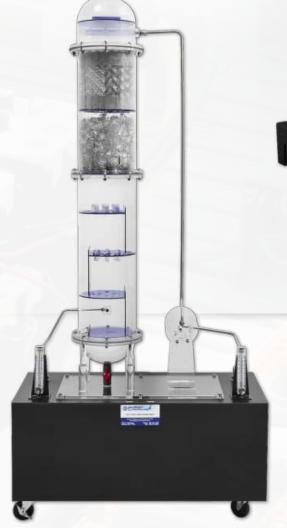


203E-PAC | Advanced Vibration Analysis

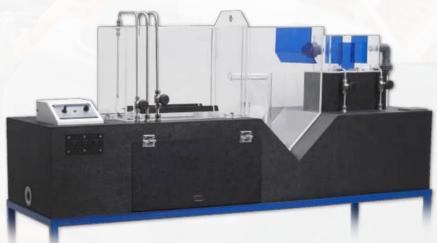
290 | Distillation Column Model







Distillation Tower Working Demonstrator w/ Reboiler (132-DTT5)



Waste Water Working Demonstrator (102-WWT)



Tabletop Heat Exchanger Circulation Trainer (110-HECT1)



BAYPORT TECHNICAL







MANUFACTURING MATERIALS AND **PROCESSES**



STRUCTURAL DESIGN

Design of Structures 1 ▶ 94-D0S1

- Moments and Bending Stress
- Bridge Design and Construction
- Structural Types, Elements, and StabilityProperties of Materials and Design



94-D0S1



Design of Structures 2 ▶ 94-D0S2

- Beam Deflection
- Column Buckling
- Building Construction
- Concrete Testing

MATERIALS ENGINEERING

Materials Engineering

- ▶ 94-MT1
- Tensile Strength Analysis
- Data Acquisition Systems
- Compression Testing and Analysis
- Shear Testing & Analysis
- Hardness Testing & Analysis



MECHANICAL

MECHANICAL DRIVES

Mechanical Drives 1

- ▶ 970-ME1
- Motor Mounting
- Soft Foot
- Chain and Belt Drives
- Spur Gear Drives
- Gear Trains
- Basic Shaft Alignment



Mechanical Drives 2 ▶ 97-ME2

- Bushings, Idler Systems
- Heavy-Duty Chain and Belt Drives
- Timing / HTD Belt Drives
- Variable Pitch Sheaves
- Reverse Indicator Shaft Alignment
- Lubrication

30



Mechanical Drives 3 ▶ 97-ME3

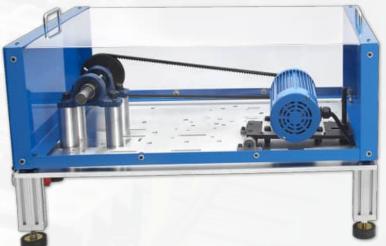
- Plain, Ball, Roller, **Tapered Bearings**
- Angular Contact Bearings
- Seals and Gaskets
- Miter, Helical, and Worm Gears
- Gearboxes



Mechanical Drives 4 ▶ 97-ME4

- Precision Ball Screws
- Linear Ball Bearings
- Linear Axis Slides
- Cam Clutches
- Electric Clutches
- Electric Brakes

PORTABLE MECHANICAL DRIVES





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Portable Mechanical Drives 1 ▶ 990-ME1M

- Introduction to Mechanical Drives
- Shaft Speed Measurement
- Shaft Alignment
- V-Belt Drives Chain Drives
- Gear Drives

Portable Mechanical Drives 2 ▶ 99-ME2M

- Heavy-Duty Chain & Belt Drives
- Timing / HTD Belt Drives
- Reverse Indicator Shaft Alignment

Portable Laser Shaft Alignment ▶ 99-ME2AM

- Introduction to Laser Alignment Systems
- Rough Alignment
- · Laser Shaft Alignment Installation, Operation, & Analysis
- Soft Foot Correction

VIBRATION ANALYSIS



Vibration Analysis ▶ 97-ME5A (97-ME5A adds to 970-ME1)

- Vibration Concepts & Analysis
- Resonant Frequency
- Sympathetic Vibration
- Velocity, Acceleration, Spike Energy
- Vibration Dampering, Isolation
- Severity Charts, Troubleshooting



Vibration Measurement



The 87-TMS4C features a FANUC CRX-5iA Collaborative Robot ("cobot"), which offers an all-new FANUC programming interface with simple drag-and-drop technology on a touchscreen pendant, making it the perfect solution for users with little to no robotic experience.

Portable PLC Diagnostics

- ▶ 990-PABCL1F
- Controller Operations
- PLC Program Operations
- PLC I/O Testing
- Event Sequencing
- Processor Troubleshooting

Smart Sensors

- ▶ 87-TMS5AB1
- RFID Programming
- RFID Operation
- Photoelectric Sensors

Manufacturing Execution

▶ 87-TMEAB

Order Entry

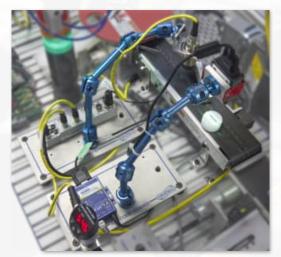
Scheduling

Alarms

Schedule Status

Production Statistics

Pressure / Vacuum Sensors



87-TMS5AB1 & 87-TBR1AB

Barcode Reader 87-TBR1AB

- Barcode Operation
- Scan Accuracy
- Ethernet-to-Serial Interface
- Barcode Programming
- Function Blocks

1111.414 H HILL HILL HILL HILL Visual Communication Software

Visual Communication ▶ 87-TVCAB

- Cloud-Based Data Acquisition
- SCADA Operation

990-PABCLIF PROGRAMMABLE CONTROLLER SYSTEM

990-PABCL1F

AMATROL

- Configuring Cloud-Based SCADA
- Maintenance Management Operation
- Configuring Maintenance Management



Manufacturing Execution Software



87-TENAB82

- Industrial Networks
- Ethernet IP Addresses

Ethernet ▶ 87-TENAB82

- Network Performance
- Managed Switch Ethernet
- Switch Diagnostics







- Logistics Palletizing Operation
- Robot Workcell Operation and Programming
- Safety PLCs
- Robot Vision Guidance
- Robot Vision Barcode



- Robot Startup
- Manual & Automatic Robot Operation
- AMR Mapping & Programming Missions



Skill Boss is the required assessment device for the following MSSC's Certified **Technician – Supply Chain Automation (CT-SCA)** certifications:

CTSCA-EM - Equipment Maintenance

Maintaining, Operating, & Adjusting Equipment

CTSCA-ER - Equipment Repair

Installing, Troubleshooting, & Repairing Equipment

CTSCA-NR - Network Repair

Installing, Troubleshooting, & Repairing Basic Controllers & Networks

AÎPL

INDUSTRIAL SMART FACTORY MECHATRONICS



Level 1 Mechatronics

▶ 870 Series

- Introduction to Mechatronics / **System Concepts**
- Safety / Machine Operation
- Sequencing and Programming
- Sensors / Discrete I/O Handshaking
- Pneumatic / Electrical Pick & Place
- Integration Skills
- System Start-up / Halt, Stop / Reset
- FMS Programming
- Available with Siemens or Allen Bradley Processors or a Combination



Manufacturing Execution

Software (87-TMEAB)

Visual Communications & SCADA Software (87-TVCAB)

SMART FACTORY OPTIONS

HMI Terminal

▶ 87-HMIS7A, 87-HMIAB53, 87-HMIAB53A

- HMI Configuration
- HMI Operation
- Project Transfer
- Application Editing
- Field Objects
- Multi-Point Network **Applications**

Available for all Stations



Vision Inspection

▶ 87-VS1

- Vision Camera
- Vision Programming
- Output Discrete Signals

Part Inspection



Barcode Learning System

> 87-BR2AB53A, 87-BR2S715

- Barcode Reader Operation
- Serial Communications
- PLC Data Instructions
- Barcode Reader Interface
- PLC Programming

Available for Individual Stations 4, 7 or Combination of 3 & 5



RFID Learning System

> 87-RF1AB53B, 87-RF1S715

- RFID Function
- RFID Operation
- RFID Applications
- RFID Components

Available for Individual Station 5 or Combinations of 3 & 4, 5 & 7, or 6 & 7



AÎPL

PLC Learning System

▶ 87-I0SS715, 87-I0SAB53A

- Introduction to Programmable Controller
- Basic Programming
- PLC Motor Control
- PLC Timer Control
- Event Sequencing

Available for all Stations



MechaSIM

▶ 87-MSSAB53A

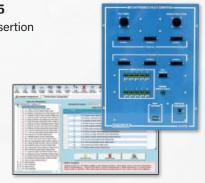
- PLC CIM Simulation
- MechaSIM Software Navigation
- Multiple Station Simulation



Electronic Fault Insertion: FaultPro

- ▶ 87-FTSAB53A, 87-FTSS715
- FaultPro Electronic Fault Insertion
- Single Fault Mode
- Random Fault Mode
- Data Tracking

Available for all Stations



Ethernet Communications and Networks

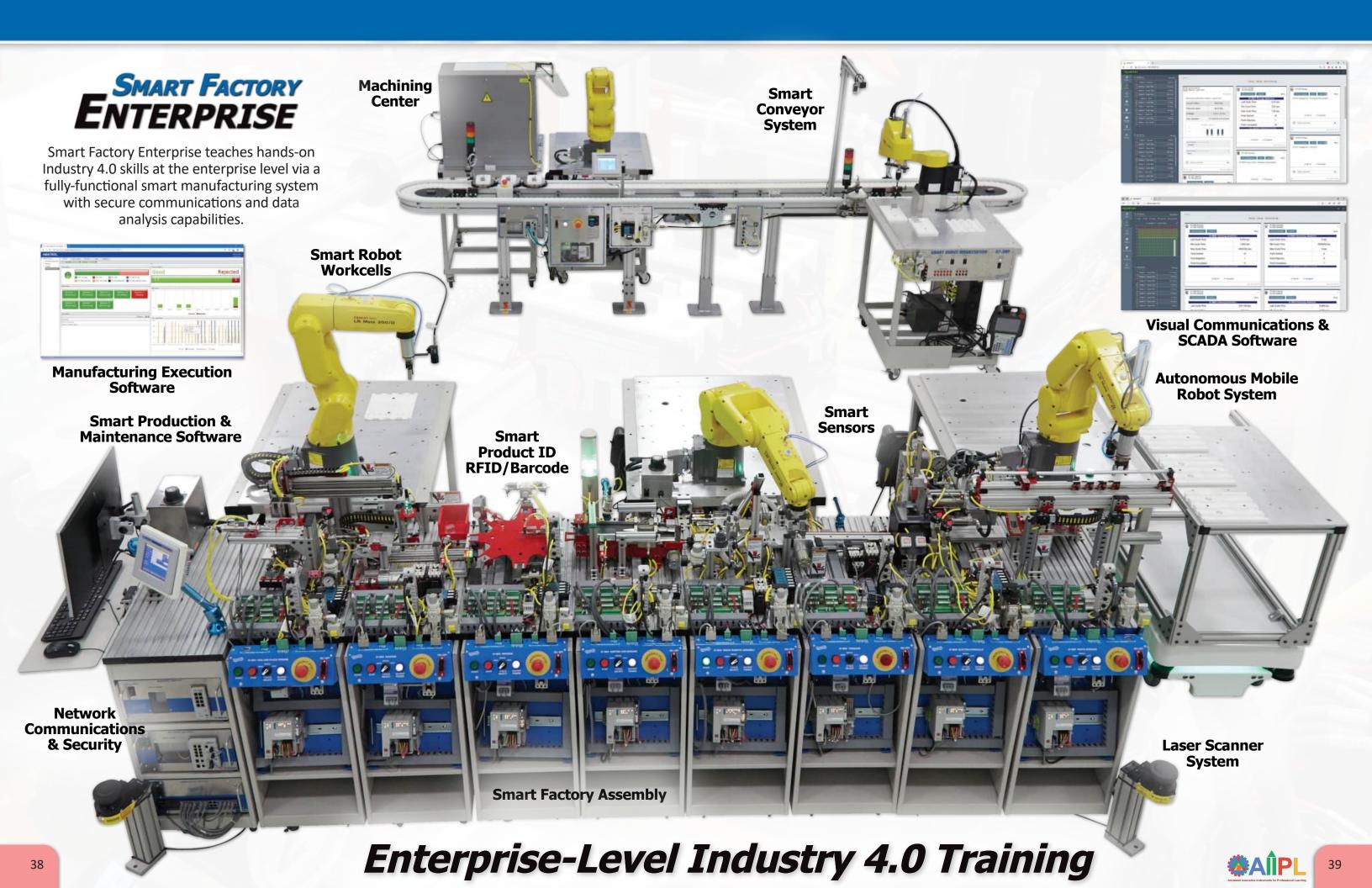
▶ 87-ENAB53A, 87-ENAB53B, 87-ENS715

- Network Operation
- Network Installation
- Configuration
- Produced / Consumed Data & Messages
- Data Transfer





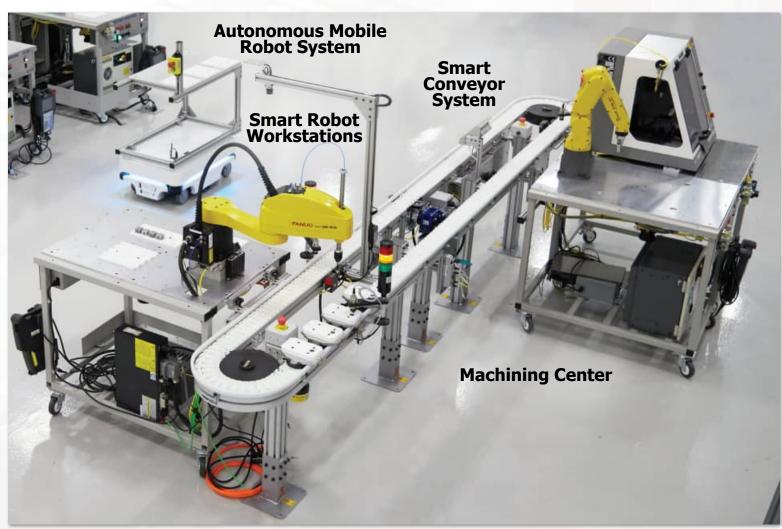
36 37



SMART MANUFACTURING, MATERIAL HANDLING, AND ROBOTICS



The Smart Factory Enterprise system seamlessly Mobile Robot System, and Machining Centers to with the Autonomous Mobile Robot System and connects a Smart Conveyor System with multiple Smart Robot Workstations, an Autonomous create a smart manufacturing & material handling system. The Smart Robot Workstations work Smart Conveyor System to move materials efficiently between stations.



Smart Conveyor (87-PC23AB1) shown with Smart Machining (87-PCM), Smart Robot Workstation (87-SWF), and Autonomous Mobile Robot (87-AR13)

Smart Product ID

- Smart product identification integrated with the Smart Conveyor System
- Multiple RFID sensors
- Pallet tracking capabilities

Ethernet Communications & Network Security

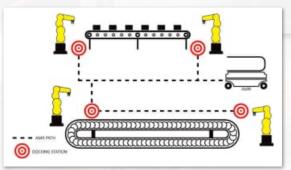
- Ethernet communications with network security are integrated with the Smart Conveyor System, which can be located in a different room - or even building
- Enables networked, secure communications all the way down to the pneumatic valves

Integration & Flexibility

- The Smart Conveyor System integrates seamlessly with the other Enterprise components
- The conveyor and AMR can also be used as standalone systems or in other combinations

Autonomous Mobile Robot System

- Teach autonomous mobile robot (AMR) programming skills
- Automated internal transportation of materials, parts,
 & inventory between Smart Factory Manufacturing &
 Assembly systems, which can be located in different rooms or buildings
- Create & configure custom applications to learn how to optimize processes & improve workflows in a Smart Factory environment
- Use as a standalone system or integrate in various combinations with other Smart Factory Enterprise components



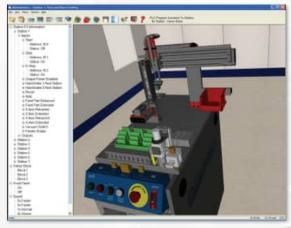
Sample AMR Path





Smart Robot Workstations

- Teach industrial robot programming skills
- Variety of industrial FANUC robots, including the 200iD / 4S, 200iD, and SCARA SR-6iA available
- Laser scanners allow safe operation without bulky guards
- Optional vision system cameras for advanced pick and place applications
- Discrete I/O, pneumatics, Ethernet, & Lockout / Tagout controls on front interface panel for easy access & use
- Can be integrated in various combination with other Smart Factory Enterprise components



MechaSIM



SOLAR AND WIND ENERGY

SOLAR PHOTOVOLTAIC SYSTEMS

Solar PV Diagnostics ▶ 950-SPT1

- PV Module Construction, Operation, and Performance
- I-V Characteristics
- PV Array Connection and Inverters
- Solar Batteries
- Charge Controllers
- AC / DC Solar PV Systems
- Stand-Alone PV Systems
- Grid-Connected PV Systems
- Troubleshooting Components
- System Troubleshooting

SOLAR THERMAL SYSTEMS



Solar Thermal Diagnostics (Closed-Loop) ▶ 950-STCL1

950-SPT1

(Also Available as Open-Loop)

- Balance of System Components
- Digital Differential Controllers
- Collectors

PHOTOVOLTAIC TROUBLESHOOTING LEARNING SYSTEM

- Pressurized Closed-Loop Solar Thermal Systems
- System Operation and Adjustment
- Drainback Solar Thermal Systems
- Solar Storage Tanks
- Heat Exchanger and Pumps
- System Charging, Programming, and Troubleshooting

SOLAR AND WIND SYSTEM PRINCIPLES



ALTERNATIVE ENERGY LEARNING SYSTEM



Sun Simulator and PV Panels (Back)

Alternative Energy ▶ 850-AEC

- Solar Panel Operation and Performance
- PV Array Connection
- Wind Turbine Operation, Performance, and Connection
- Solar and Wind Batteries
- Charge Controllers
- Inverters

- Balance of System Components
- AC / DC Solar Systems

850-AEC

- AC / DC Wind Systems
- Energy Conservation and Demand
- System Performance

SOLAR AND WIND CONCEPTS SOFTWARE

Solar Concepts ▶ 950-SC1

- Introduction to Photovoltaic Systems
- Introduction to Solar Thermal Systems
- Solar Radiation Fundamentals
- Sun Path Characteristics

Wind Concepts ▶ 950-WC1

Introduction to Wind Power Systems

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- Wind Turbine Production
- Wind Turbine Siting

Solar Panel Orientation



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